

## Double Leaf EI<sub>230</sub> / T30 Fire Retardant Acoustic Door

<b>Fire Protection</b>	<b>EI<sub>230</sub> / T30</b>	<b>tested acc. to EN 1634-1</b>
<b>Smoke Control (optional)</b>	<b>S<sub>a</sub>, S<sub>200</sub> / RS</b>	<b>tested acc. to EN 1634-3</b>
<b>Self-Closing (optional)</b>	<b>up to C5</b>	<b>tested acc. to EN 1191</b>
<b>Sound Insulation</b>	<b>R<sub>w,P</sub> 38 dB</b>	<b>tested acc. to EN ISO 10140-2</b>

**Certified in accordance with DIN EN 16034 / 14351-1 / 13241**

**General Building Approval as T30-1 (-RS) -FSA acc. to DIN 4102-5 / DIN 18095**

## Optional Audited Additional Functions

- Burglar Protection	<b>RC2/RC3/RC4/RC5</b>	tested acc. to EN 1627
- Bullet Resistance	<b>FB4/FB6</b>	tested acc. to EN 1522
- Air Tight	<b>up to class 4</b>	tested acc. to EN 1026
- Rain- and Fire-Water Tight	<b>class 6A</b>	tested acc. to EN 1027
- Wind Load Resistance	<b>up to class C5</b>	tested acc. to EN 12211
- Blast Resistance	<b>up to 20 kPa</b>	tested acc. to EN 13124-1
- Explosion Protection	<b>up to zone 1/21</b>	acc. to EN 1127-1 or ATEX 2014/34/EU
- Stainless Steel		

## Range of Dimension

**Range of Dimension for Doors**      **Width** from 1375 mm to 3000 mm  
**Height** from 1750 mm to 3000 mm

**Range of Dimension for Hatches**      **Width** from 1000 mm to 1375 mm  
**Height** from 500 mm to 1750 mm

## Technical Specification and Tender Text

<b>Product:</b>	<b>EI<sub>230</sub> / T30 double leaf fire retardant acoustic door brand Buchele tested acc. to EN 1634-1 and EN ISO 10140-2</b>
<b>Door Type:</b>	<b>PLANE Line PL 302 BASIC</b>
<b>Sound Insulation R<sub>w,P</sub></b>	<b>38 dB</b>
<b>Structural Opening:</b>	<b>.... x .... mm</b>
<b>Door Leaf:</b>	Double-walled, planar 70 mm thick steel door without hinge embossing, three sides rebated with thick rebate Without bottom stop. Special insulating inserts fully laid-in and glued. Passive leaf with multi-chamber sealing profile in the middle rebate. Securing pin screwed in door leaf rebate. Drop sealing system.
<b>Threshold:</b>	Floor bracket as separation sill. Surface galvanized and welded to the frame.
<b>Frame:</b>	3-sided circumferential rebated corner frame with visible black coated intumescent material in rebate. High-quality multi chamber sealing profile adjustable fixed in the three- sided groove.

<b>Hinges:</b>	Three-part, height adjustable construction hinges with hinge pin retention and ball bearing spacer ring for smooth door movement.
<b>Door Closer:</b>	Door closer system with standard arm acc. to EN 1154 silver coloured mounted on hinge side. Door coordinator and 2 pieces of 30 mm high brackets with plastic roller.
<b>Fitting:</b>	<b>Active leaf</b> with mortise lock with latch lever function acc. to EN 12209 (prepared for installation of a profile cylinder lock, provided by customer). Door handle set in acc. to EN 1906 fixed pivoted synthetic material black in U-shape with rounded short-plate. <b>Passive leaf</b> with self-locking concealed shoot bolt lock with upper switch lock.
<b>Surface:</b>	Door leaf and frame galvanized und primed with 2K-PUR primer (Very High Solid) similar RAL 7035.
<b>Installation:</b>	masonry $\geq 115$ mm concrete $\geq 100$ mm areated concrete $\geq 200$ mm mounting wall F60 $\geq 125$ mm

### Alternative: PLANE Line PL 302 PREMIUM with flush mounted optics

<b>Frame:</b>	3-sided circumferential rebated PLANE Line special corner frame for flush mounted optics on hinge side. With visible, black coated intumescent material in rebate. High-quality multi-chamber sealing profile adjustable fixed in the three-sided groove.
<b>Hinges:</b>	Object hinges type VB-3D 160 adjustable in three dimensions. Fixture element with slide bearings inside for smooth door movement.
<b>Door Closer:</b>	Slide rail door closer system acc. to EN 1154 silver coloured mounted on hinge side.

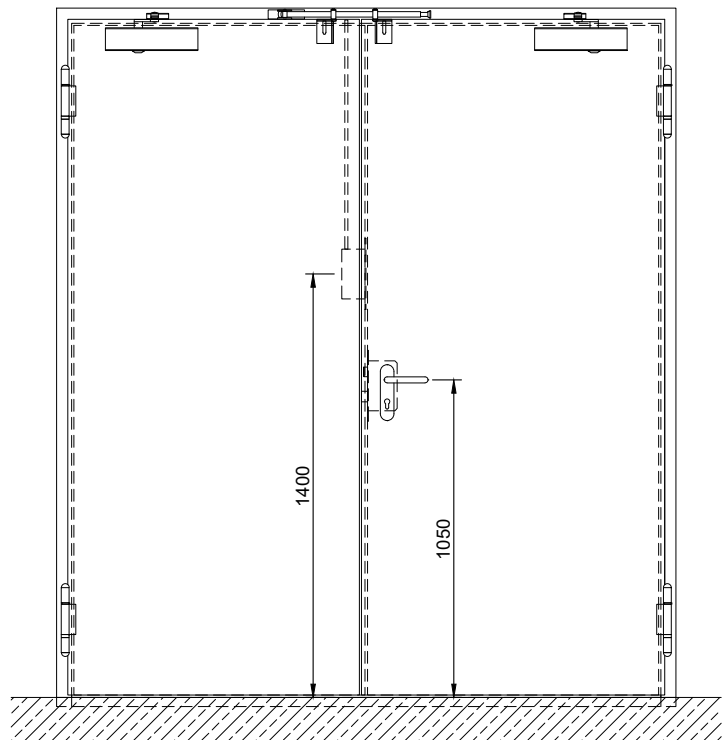
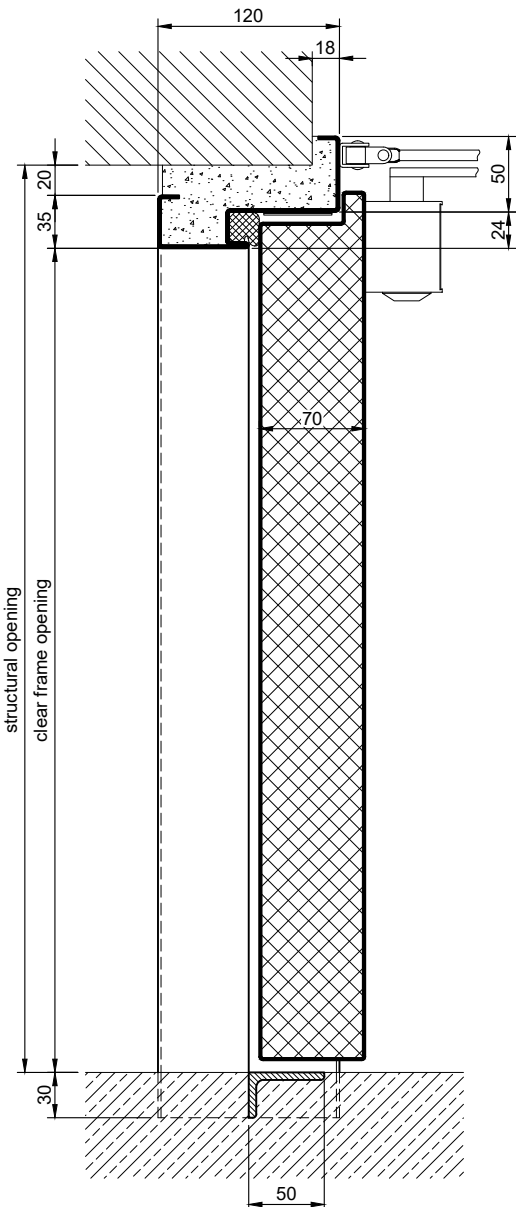
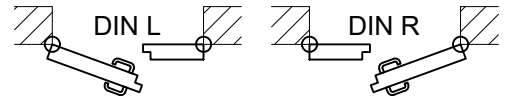
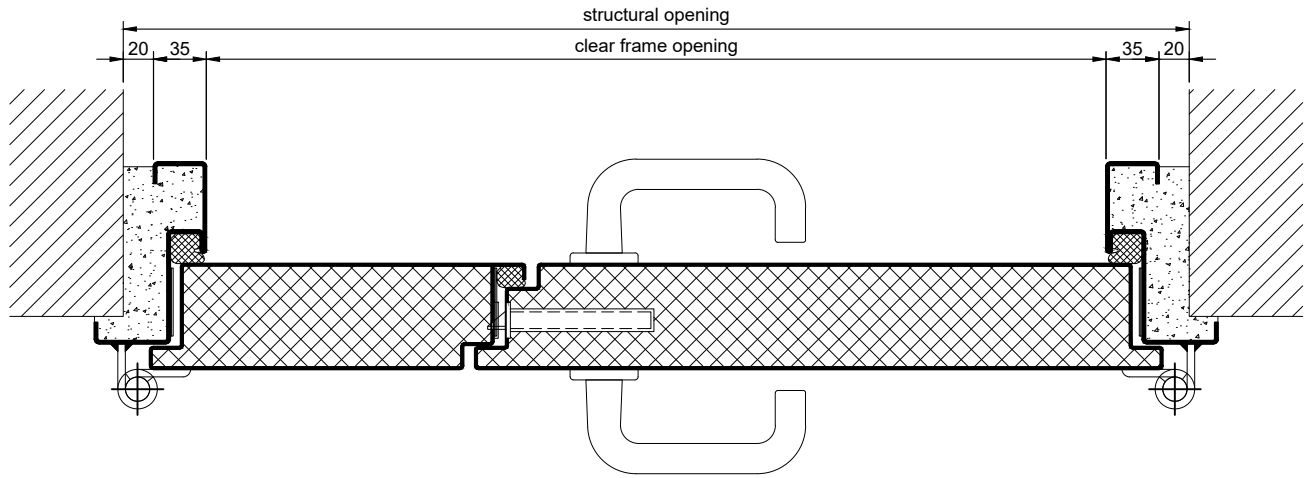
### Alternative: PLANE Line PL 302 SUPERIOR with flush mounted optics

<b>Frame:</b>	3-sided circumferential rebated PLANE Line special corner frame for flush mounted optics on hinge side. With visible, black coated intumescent material in rebate. High-quality multi-chamber sealing profile adjustable fixed in the three-sided groove.
<b>Hinges:</b>	Concealed hinge system adjustable in three dimensions.
<b>Door Closer:</b>	Concealed slide rail door closer system acc. to EN 1154 integrated in frame and door leaf.

### Supplementary Equipment

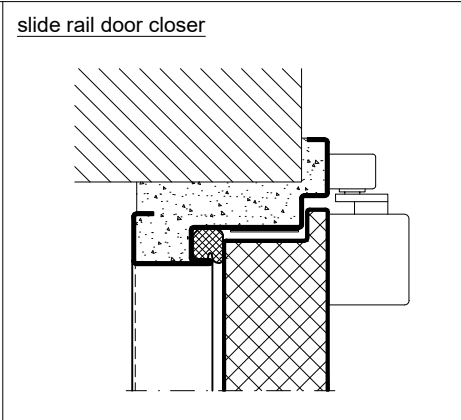
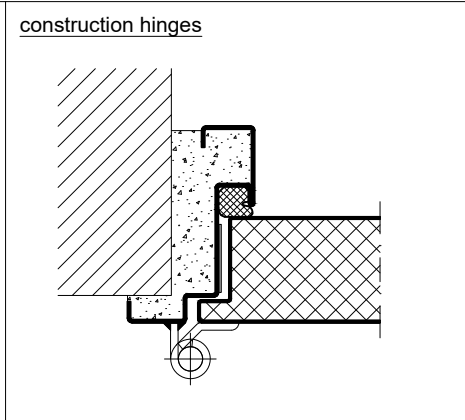
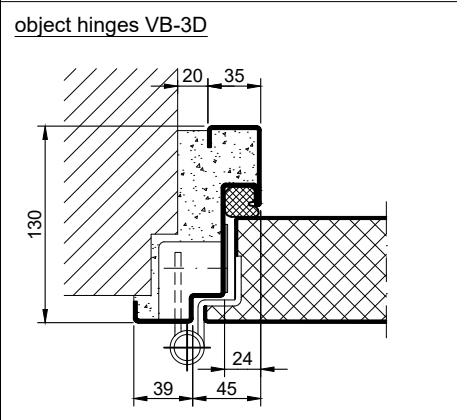
<b>Standard Glazing:</b>	F30 fire-protective glazing fixed with profiled and visible screwed steel glazing bars. Minimum border 125 mm on side and top, base 300 mm.
<b>Flush Glazing:</b>	PLANE Line F30 special glazing flush mounted with outer edge of door leaf on hinge side and opposite hinge side. Edge enamelling and permanent elastic glazing joint in colour black RAL 9004. Minimum border 125 mm on side and top, base 300 mm.
<b>Stainless Steel:</b>	Material 1.4301 (V2A) or 1.4404 (V4A), Surface mill finish or brushed.
<b>BUCHELE DELUXE:</b>	The exclusive surface coating.

### BASIC - Ausführung

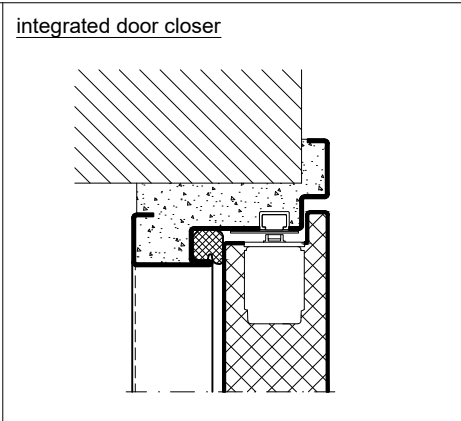
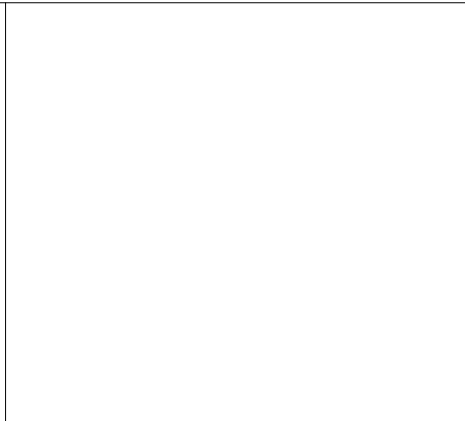
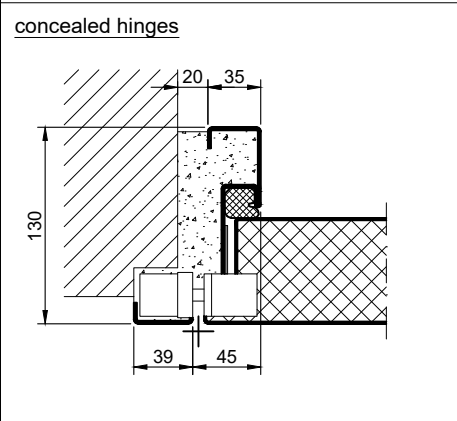


1.11.1\_PLANE LINE PL 302 38 DB\_EN

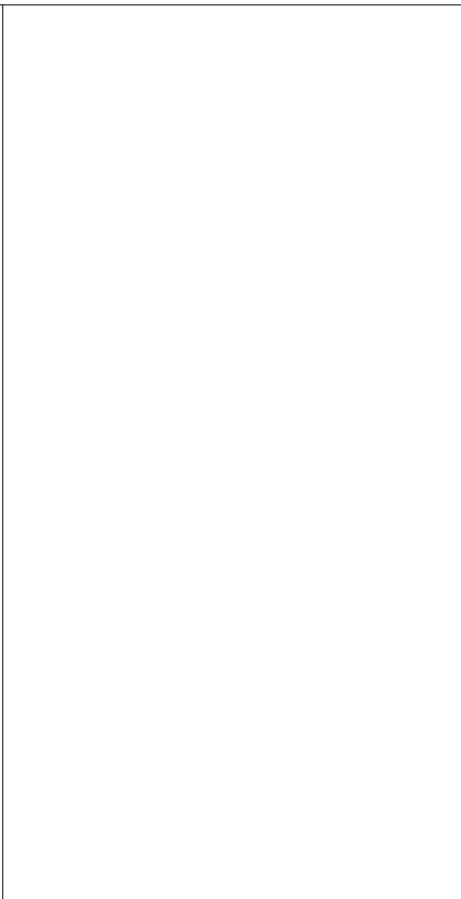
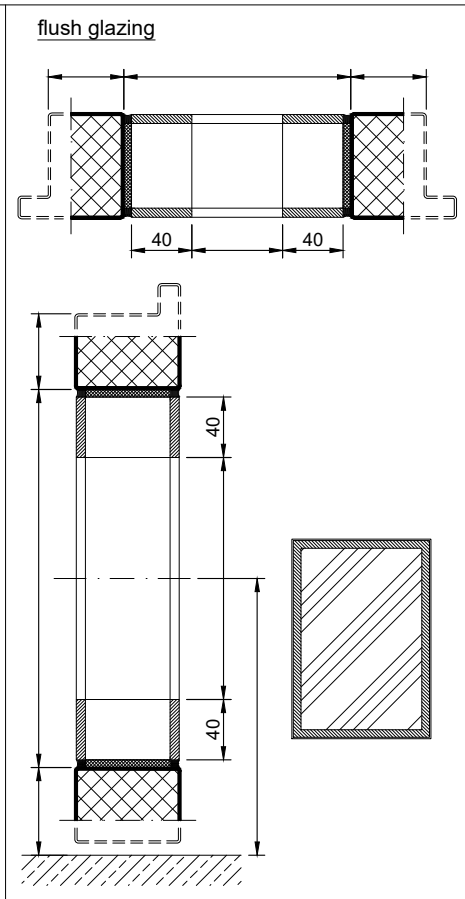
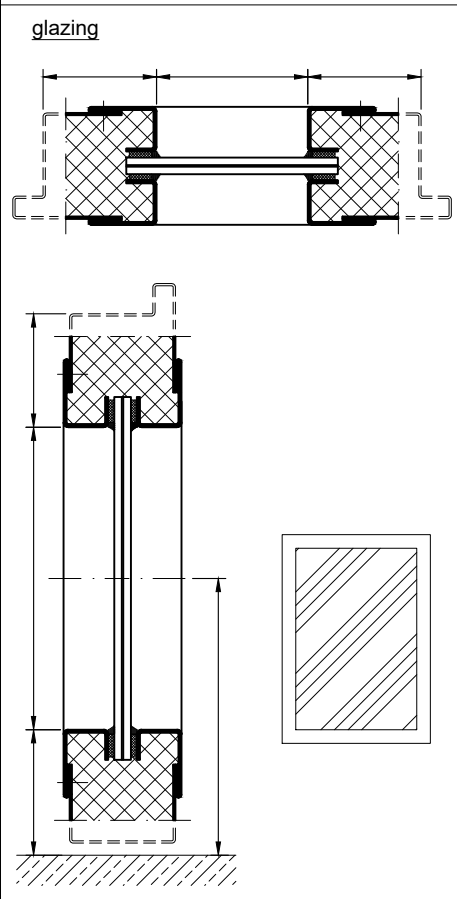
### PREMIUM Version



### SUPERIOR Version



### Options



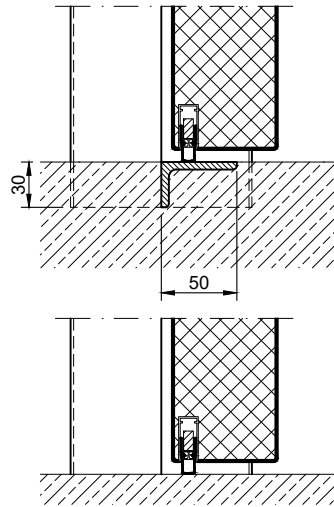
1.11.1 PLANE LINE PL 302 38 DB\_EN

Frames BASIC	Frames PREMIUM/SUPERIOR	Variants (illustration BASIC)
<p>corner frame</p>	<p>corner frame</p>	<p>corner frame with additional frame</p>
<p>encasing frame</p>	<p>encasing frame</p>	<p>encasing frame with counter frame</p>
<p>block frame</p>	<p>block frame</p>	<p>juttet block frame</p>
<p>corner frame with counter frame</p>	<p>corner frame with counter frame</p>	<p>corner frame at support / pillar</p>
<p>profile block frame</p>	<p>profile block frame</p>	<p>pre-wall frame</p>

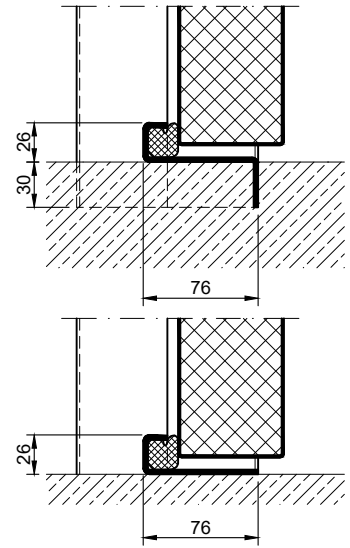
1.11.1 PLANE LINE PL 302 38 DB\_EN

### Thresholds

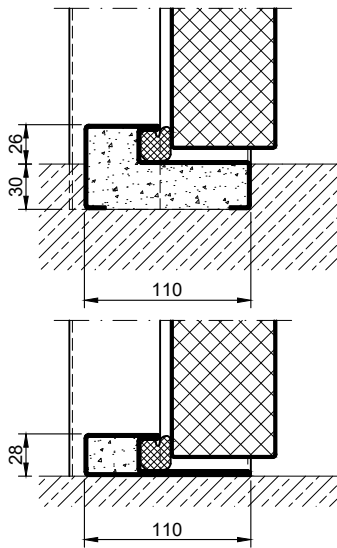
drop seal



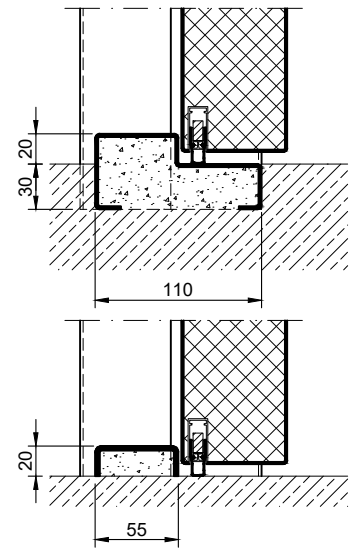
stop sill with seal



stop sill with seal



stop sill with drop seal



full sill

